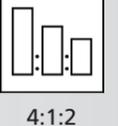
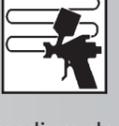
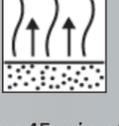
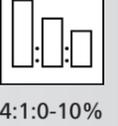
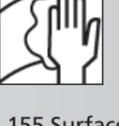
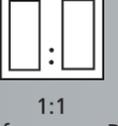
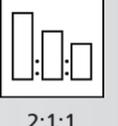
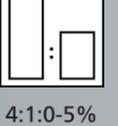
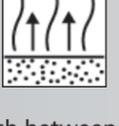


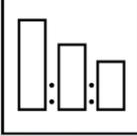
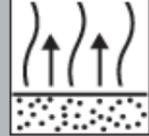
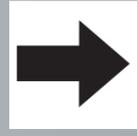
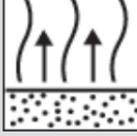
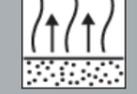
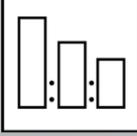
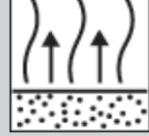
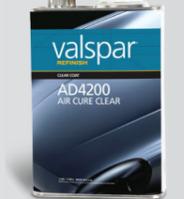
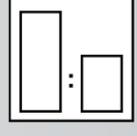
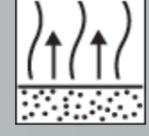
SERIES	PRODUCT NAME	FUNCTION	MIXING RATIO	MIXING STICK	ACTIVATOR				HIGH PERFORMANCE REDUCER		
					VERY FAST	FAST	STANDARD	SLOW	FAST	MEDIUM	SLOW
PRIMERS											
DTM2035	DTM PRIMER (DIRECT TO METAL)	PRIMER	4 : 1 : 1	MS1	DTM 2035 ACTIVATOR				171HP	172HP	173HP
		SEALER	4 : 1 : 2	MS1					171HP	172HP	173HP
-	INDUSTRIAL ETCH	PRIMER	R.F.U Thinning up to 30% optional	-	NONE				171HP	172HP	173HP
AP33	1K ACRYLIC PRIMER	PRIMER	2 : 1	-	NONE				30MP Multi-Purpose Reducer		
VP50	EPOXY PRIMER	PRIMER	4 : 1 : 1	MS1	VPC 50 ACTIVATOR				171HP	172HP	173HP
		SEALER	4 : 1 : 2	MS1					171HP	172HP	173HP
HS35	HS PRIMER SURFACER	SURFACER	4 : 1 : 1	MS1	HPC3	HPC2	HPC1	HPC0	171HP	172HP	173HP
		SEALER	4 : 1 : 2	MS1	X				171HP	172HP	173HP
TOPCOATS											
303C01	1K ACRYLIC TOPCOAT		1 : 1.5	-	NONE				30MP Multi-Purpose Reducer		
888C88	HIGH PERFORMANCE BASECOAT BINDER		1 : 1	MS3	NONE				171HP	172HP	173HP
862	2K TOPCOAT		4 : 1 : 0-10%	MS1	HPC3	HPC2	HPC1	HPC0	171HP	172HP	173HP
CLEARCOATS											
AC200MS	MS CLEARCOAT		4 : 1 : 0 - 5%	MS1	HPC3	HPC2	HPC1	HPC0	171HP	172HP	173HP
AC4400	HS CLEARCOAT		2 : 1 : 1	MS3	HPC3	HPC2	HPC1	HPC0	171HP	172HP	173HP
AD4200	AIR CURE CLEAR		4 : 1 : 0 - 5%	MS1			HPC420	HPC400	171HP	172HP	173HP
AC303	1K ACRYLIC CLEAR		1 : 1.5	-	NONE				30MP Multi-Purpose Reducer		
SPECIALTIES											
PR2	PLASTIC ADHESION PROMOTER		R.F.U	-	-	-	-	-	-	-	-
Z777	MID COAT ADHESION PROMOTER		R.F.U	-	-	-	-	-	-	-	-
BZ1	UNIVERSAL BLENDING SOLVENT		R.F.U	-	-	-	-	-	-	-	-
T566	ACCELERATOR		-	-	NONE				-	-	-

VALSPAR REFINISH REPAIR ALUMINIUM EPOXY PROCESS FOR SANDING

Always refer to the appropriate product technical data sheet and safety data sheet prior to use.

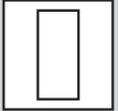
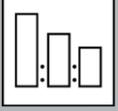
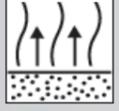
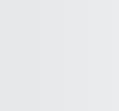
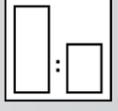
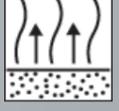
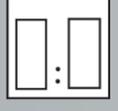
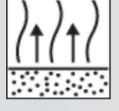
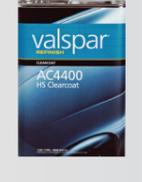
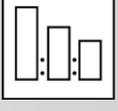
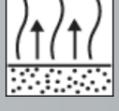
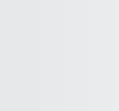
PREP 1	Preparation										
			Clean panel with 155 Surface Cleaner	Sand repair area, remove all OEM paint with P80 followed by P180	Clean with 155 Surface Cleaner						
PRIMER 1	VP50 Epoxy Primer										
			4:1:2 HPC0-3	Set up/Air pressure 1.3-1.4mm 2 Bar	Apply 1 medium closed coat	Flash for 45 min at 20°C	Air Dry 20°C 16 Hours Bake 60°C 1 Hour				
PREP 2	Preparation										
			Sand area to be repaired with P180	Fill repair	Block repair with P80 or P180 depending on repair. Always finish with P180	Feather edges with P180 or P240					
PRIMER 2	HS35 Multi-use 2K Surfacer/ Sealer										
			4:1:1 HPC0-3	Set up/Air Pressure 1.6-1.8mm 2 Bar	Apply 1-3 coats	Flash off until matt between coats	Air dry 20°C 16 Hours Bake 60°C Object 20-30 mins	Refer to Infrared Chart			
PREP 3	Preparation										
			Guide coat block the repair with P240	Guide coat and feather out with P500 on a 3mm orbital sander	Use P800/P1000 into blend areas	Grey Scotch-Brite or a hand pad P800 to key difficult areas	Clean with 155 Surface Cleaner	Go to TOPCOAT for Direct Gloss OR BASECOAT for Basecoat Clearcoat			
TOPCOAT	862 2K Topcoat Binder										
			4:1:0-10% HPC0-3	Clean with 155 Surface Cleaner	Setup/Air Pressure 1.3-1.5mm 2 Bar	Apply 2-3 Coats Followed by a control coat	Flash for 5-10 mins between coats				
BASECOAT	888C88 High Performance Basecoat Binder										
			1:1 High Performance Reducer 171HP, 172HP, 173HP	Clean with 155 Surface Cleaner	Set up/Air pressure 1.3-1.4mm 1.5-1.8 Bar	Apply 2-3 medium wet coats Followed by a control coat	Flash for 5-10 mins between coats	Go to CLEAR COAT 1 or 2			
CLEAR COAT 1	AC4400 HS Clear Coat										
			2:1:1 HPC0-3	Set up/Air pressure 1.3-1.4mm 2-2.3 Bar	Medium to wet closed coat flash followed by a full coat	Flash for 5-10 mins between coats	Air dry 20°C 16 hours Bake at 60°C object temp 45 mins	Refer to Infrared Chart			
CLEAR COAT 2	AD4200 Air Cure Clear										
			4:1:0-5% HPC400-420	Set up/Air pressure 1.3-1.4mm 2 Bar	Apply 2 full coats	No flash between coats	Air dry 25°C 30 min to nib sand and buff				

Always refer to the appropriate product technical data sheet and safety data sheet prior to use.

PREP	Preparation		Clean panel with 155 Surface Cleaner	 Sand panel with P320 or P400	 Red Scotch-Brite or hand pad P800 all key edges and difficult areas	 Clean panel with 155 Surface Cleaner			
PRIMER	DTM2035 Surfacer/ Sealer		 4:1:2	 Setup/Air Pressure 1.2-1.4mm 2 Bar	 Apply 1 medium closed coat	 Flash 10-15 min or until Matt	 Go to TOPCOAT for Direct Gloss OR BASECOAT for Basecoat Clearcoat		
TOPCOAT	862 2K Topcoat Binder		 4:1:0-10% HPC0-3	 Clean panel with 155 Surface Cleaner	 Setup/Air Pressure 1.3-1.5mm 2 Bar	 Apply 2-3 Coats Followed by a control coat	 Flash for 5-10 mins between coats	 Refer to Infrared Chart	
BASECOAT	888C88 High Performance Basecoat Binder		 1:1 High Performance Reducer 171HP, 172HP, 173HP	 Clean with 155 Surface Cleaner	 Set up/Air pressure 1.3-1.4mm 1.5-1.8 Bar	 Apply 2-3 medium wet coats Followed by a control coat	 Flash for 5-10 mins between coats	 Go to CLEAR COAT 1 or 2	
CLEAR COAT 1	AC4400 HS Clear Coat		 2:1:1 HPC0-3	 Set up/Air pressure 1.3-1.4mm 2-2.3 Bar	 Apply medium to wet closed coat, flash, followed by a full coat	 Flash for 5-10 mins between coats	 Airdry 20°C 16 hours Bake at 60°C object temp 45 mins	 Refer to Infrared Chart	
CLEAR COAT 2	AD4200 Air Cure Clear		 4:1:0-5% HPC400-420	 Set up/Air pressure 1.3-1.4mm 2 Bar	 Apply 2 full coats	 No flash between coats	 Airdry 25°C 30 min to nib sand and buff		

VALSPAR REFINISH ALUMINIUM & STEEL ETCH USING SE88 ETCH PRIMER FOR WET-ON-WET

Always refer to the appropriate product technical data sheet and safety data sheet prior to use.

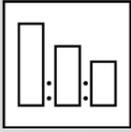
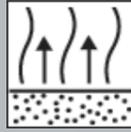
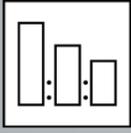
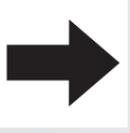
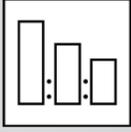
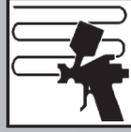
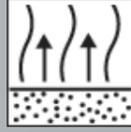
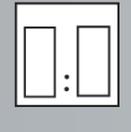
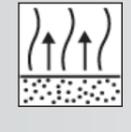
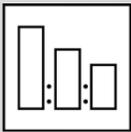
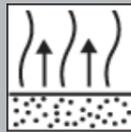
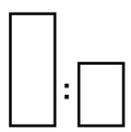
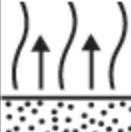
PREP	Preparation								Clean panel with 155 Surface Cleaner	Sand Repair area, remove all OEM paint with P80 followed by P180	Fill repair with 6010 Uni Putty	Block repair with P80 or P180 depending on repair. Always finish with P180	Feather edges with P180 or P240	Clean panel with 155 Surface Cleaner	
PRIMER 1	Industrial Etch								Up to 30% thinner (171HP-173HP) if required	Set up/Air Pressure 1.4-1.8mm 2 Bar	Apply 1 - 2 medium wet coats	Flash 5-10 min between coats			
PRIMER 2	HS35 Multi-use 2K Surfacer/Sealer								4:1:2 HPC0-2	Set up/Air Pressure 1.3-1.5mm 2 Bar	Apply 1 medium closed coats	Flash off 10-15 mins or until matt		Go to TOPCOAT for Direct Gloss OR BASECOAT for Basecoat Clearcoat	
TOPCOAT	862 2K Topcoat Binder								4:1:0-10% HPC0-3	Clean with 155 Surface Cleaner	Setup/Air Pressure 1.3-1.5mm 2 Bar	Apply 2-3 Coats Followed by a control coat	Flash for 5-10 mins between coats		
BASECOAT	888C88 High Performance Basecoat Binder								1:1 High Performance Reducer 171HP, 172HP, 173HP	Clean with 155 Surface Cleaner	Set up/Air pressure 1.3-1.4mm 1.5-1.8 Bar	Apply 2-3 medium wet coats Followed by a control coat	Flash for 5-10 mins between coats		Go to CLEAR COAT 1 or 2
CLEAR COAT 1	AC4400 HS Clear Coat								2:1:1 HPC0-3	Set up/Air Pressure 1.3-1.4mm 2-2.3 Bar	Medium to wet closed coat flash followed by a full coat	Flash for 5-10 mins between coats	Airdry 20°C 16 hours Bake at 60°C object temp 45 mins	Refer to Infrared Chart	
CLEAR COAT 2	AD4200 Air Cure Clear								4:1:0-5% HPC400-420	Set up/Air pressure 1.3-1.4mm 2 Bar	Apply 2 full coats	No flash between coats	Airdry 25°C 30 min to nib sand and buff		

VALSPAR REFINISH ALUMINIUM ETCH PROCESS FOR SANDING

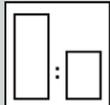
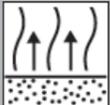
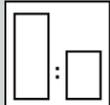
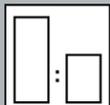
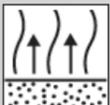
Always refer to the appropriate product technical data sheet and safety data sheet prior to use.

PREP 1	Preparation							
		Clean panel with 155 Surface Cleaner	Sand Repair area, remove all OEM paint with P80 followed by P180	Fill repair with 6010 Uni Putty	Block repair with P80 or P180 depending on repair. Always finish with P180	Feather edges with P180 or P240	Clean panel with 155 Surface Cleaner	
PRIMER 1	Industrial Etch							
		Up to 30% thinner (171HP-173HP) if required	Set up/Air Pressure 1.4-1.8mm 2 Bar	Apply 1 - 2 medium wet coats	Flash 5-10 min between coats			
PRIMER 2	HS35 Multi-use 2K Surfacer/ Sealer							
		4:1:1 HPC0-3	Set up/Air Pressure 1.6-1.8mm 2 Bar	Apply 1-3 coats	Flash off until matt between coats	Air dry 20°C 16 Hours Bake 60°C object 20-30 mins	Refer to Infrared Chart	
PREP 2	Preparation							
		Guide coat block the repair with P240	Guide coat and feather out with P500 on a 3mm orbital sander	Use P800/P1000 into blend areas	Grey Scotch-Brite or a hand pad P800 to key difficult areas	Clean panel with 155 Surface Cleaner	Go to TOPCOAT for Direct Gloss OR BASECOAT for Basecoat Clearcoat	
TOPCOAT	862 2K Topcoat Binder							
		4:1:0-10% HPC0-3	Clean with 155 Surface Cleaner	Setup/Air Pressure 1.3-1.5mm 2 Bar	Apply 2-3 Coats Followed by a control coat	Flash for 5-10 mins between coats		
BASECOAT	888C88 High Performance Basecoat Binder							
		1:1 High Performance Reducer 171HP, 172HP, 173HP	Clean with 155 Surface Cleaner	Set up/Air pressure 1.3-1.4mm 1.5-1.8 Bar	Apply 2-3 medium wet coats Followed by a control coat	Flash for 5-10 mins between coats	Go to CLEAR COAT 1 or 2	
CLEAR COAT 1	AC4400 HS Clear Coat							
		2:1:1 HPC0-3	Set up/Air Pressure 1.3-1.4mm 2-2.3 Bar	Medium to wet closed coat flash followed by a full coat	Flash for 5-10 mins between coats	Airdry 20°C 16 hours Bake at 60°C object temp 45 mins	Refer to Infrared Chart	
CLEAR COAT 2	AD4200 Air Cure Clear							
		4:1:0-5% HPC400-420	Set up/Air pressure 1.3-1.4mm 2 Bar	Apply 2 full coats	No flash between coats	Airdry 25°C 30 min to nib sand and buff		

Always refer to the appropriate product technical data sheet and safety data sheet prior to use.

PREP 1	Preparation									
			Clean panel with 155 Surface Cleaner	Sand panel with P320	Red Scotch-Brite or hand pad P800 all key edges and difficult areas	Clean panel with 155 Surface Cleaner				
PRIMER	DTM2035 Surfacers/ Sealer									
			4:1:1	Setup/Air Pressure 1.2-1.4mm 2 Bar	Apply 1-3 coats	Flash 10-15 min or until Matt				
PREP 2	Preparation									
			Guide coat block the repair with P240	Guide coat and feather out with P500 on a 3mm orbital sander	Use P800/P1000 into blend areas	Grey Scotch-Brite or a hand pad P800 to key difficult areas	Clean panel with 155 Surface Cleaner	Go to TOPCOAT for Direct Gloss 862 OR BASECOAT for Basecoat Clearcoat		
TOPCOAT	862 2K Topcoat Binder									
			4:1:0-10% HPC0-3	Clean panel with 155 Surface Cleaner	Setup/Air Pressure 1.3-1.5mm 2 Bar	Apply 2-3 Coats Followed by a control coat	Flash for 5-10 mins between coats	Refer to Infrared Chart		
BASECOAT	888C88 High Performance Basecoat Binder									
			1:1 High Performance Reducer 171HP, 172HP, 173HP	Clean with 155 Surface Cleaner	Set up/Air pressure 1.3-1.4mm 1.5-1.8 Bar	Apply 2-3 medium wet coats Followed by a control coat	Flash for 5-10 mins between coats	Go to CLEAR COAT 1 or 2		
CLEAR COAT 1	AC4400 HS Clear Coat									
			2:1:1 HPC0-3	Setup/Air Pressure 1.3-1.4mm 2-2.3 Bar	Apply Medium to wet closed coat flash followed by a full coat	Flash for 5-10 mins between coats	Airdry 20°C 16 hours Bake at 60°C object temp 45 mins	Refer to Infrared Chart		
CLEAR COAT 2	AD4200 Air Cure Clear									
			4:1:0-5% HPC400-420	Set up/Air pressure 1.3-1.4mm 2 Bar	Apply 2 full coats	No flash between coats	Airdry 25°C 30 min to nib sand and buff			

Always refer to the appropriate product technical data sheet and safety data sheet prior to use.

<p>PREP 1</p>	<p>Preparation</p>		 <p>Clean panel with 155 Surface Cleaner</p>	 <p>Feather edges with P180 or P240</p>	 <p>Red Scotch-Brite or hand pad P800 all key edges & difficult areas</p>	 <p>Clean panel with 155 Surface Cleaner</p>	
<p>PRIMER</p>	<p>AP33 Acrylic Primer</p> 	 <p>2:1 30MP Multi-Purpose Reducer</p>	 <p>Setup/Air Pressure 1.5-2mm 1.7-2 Bar</p>	 <p>Spray 1-4 coats maximum 100 microns</p>	 <p>Flash for 5-7 mins between coats</p>	 <p>Dry to sand 60 min per coat at 20°C</p>	
<p>PREP 2</p>	<p>Preparation</p>		 <p>Guide coat block the repair with P240</p>	 <p>Guide coat and feather out with P500 on a 3mm orbital sander</p>	 <p>Use P800/P1000 into blend areas</p>	 <p>Grey Scotch-Brite or a hand pad P800 to key difficult areas</p>	 <p>Clean with 155 Surface Cleaner</p>
<p>BASECOAT</p>	<p>303C01 Acrylic Binder</p> 	 <p>1:1.5 30MP Multi-Purpose Reducer</p>	 <p>Setup/Air Pressure 1.4-2mm 1.7-2 Bar</p>	 <p>Apply 2-4 coats</p>	 <p>Flash for 5-7 mins between coats</p>	 <p>Note: Make sure basecoat has flashed off thoroughly before clear is applied</p>	
<p>CLEAR COAT</p>	<p>AC303 Acrylic Clear</p> 	 <p>1:1.5 30MP Multi-Purpose Reducer</p>	 <p>Setup/Air Pressure 1.4-2mm 1.7-2 Bar</p>	 <p>Apply 2-4 coats</p>	 <p>5-7 mins between coats 24 hours to polish</p>		